FITTING INSTRUCTIONS FOR ECC0390R



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,

THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

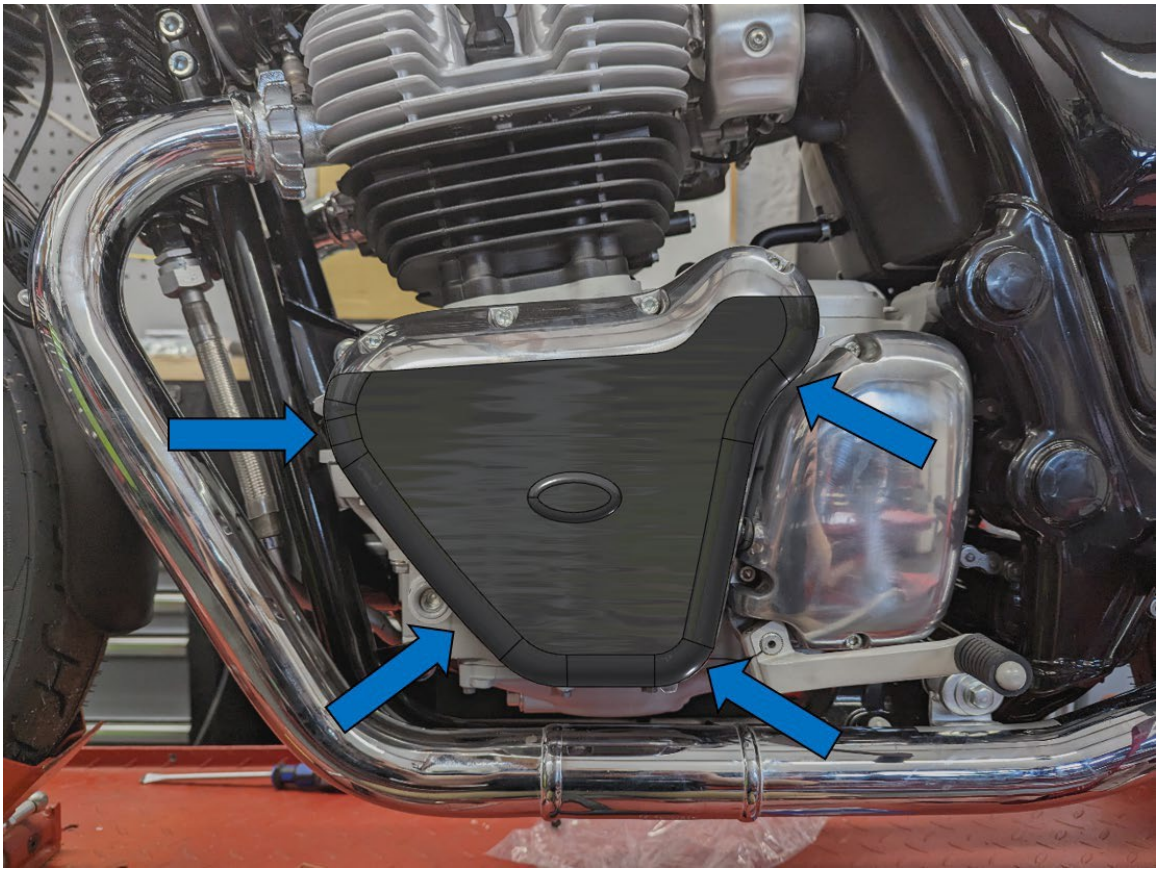
Racing Technique Ltd T/A R&G
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Email: info@rg-racing.com

TOOLS REQUIRED	GENERAL TORQUE SETTINGS
• Set of metric Allen keys • 8mm socket	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0390R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6x1.00x50mm CAP HEAD BOLTS	4

FITTING DIAGRAM



Racing Technique Ltd T/A R&G
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Email: info@rg-racing.com

FITTING INSTRUCTIONS

Make sure the engine is cold before proceeding to fit the R&G engine case cover.

- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0390R** Engine Case Cover (**Item 1**).
- Remove the four engine case bolts arrow above in the fitting picture. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the four R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.

Please note:

- To avoid cross threading apply forwards pressure to the head of the bolt while rotating counter clockwise, listening and feeling for a click, then start tightening down the bolt.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- If any resistance is felt during the tightening stage, do not continue, remove the bolt and check for damage to threads.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- Check all components are secure and all bolts are tight before riding. ***R&G will accept no liability if the above procedures and torque settings are not followed.***

ISSUE 1 – 24/10/2024 (DM)

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R&G RACING RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

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NOTICE DE MONTAGE POUR ECC0390R



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VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

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VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLE NE REPRESENTE PAS NECESSAIREMENT LA MANIERE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISEES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ETRE JETEES.

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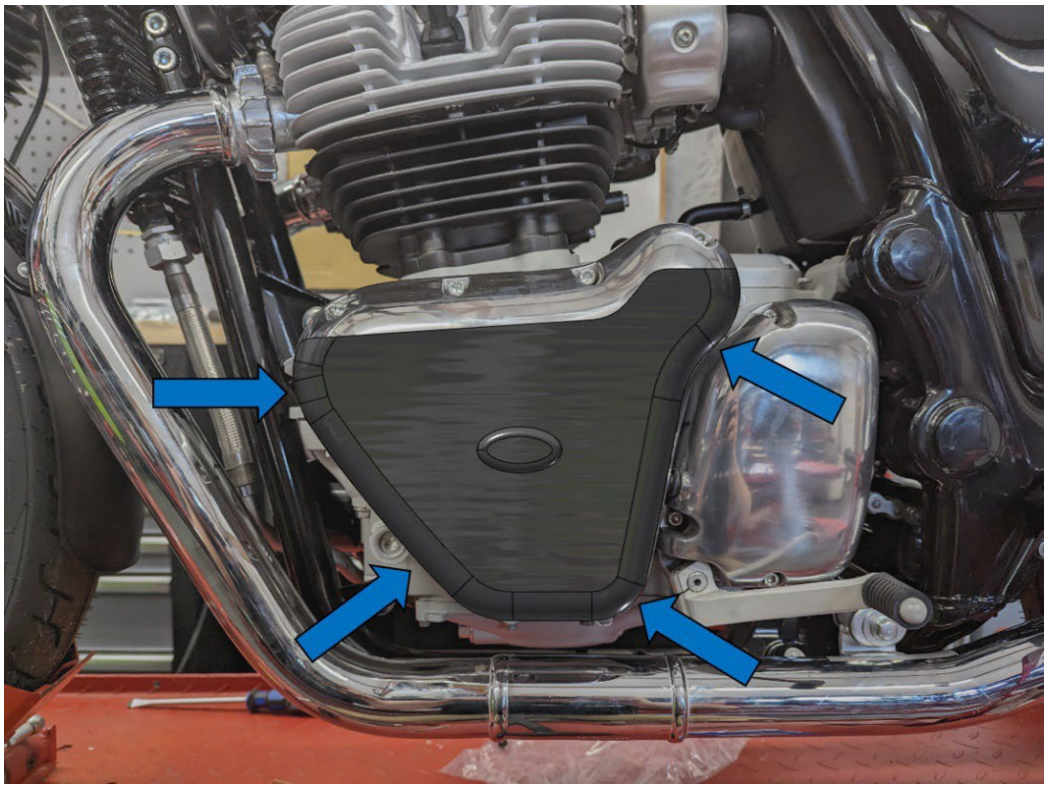
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OUTILS REQUIS	VALEURS DE SERRAGE
• Clés Allen • Clé à molette 8mm	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0390R PROTECTION CARTER DE DISTRIBUTION INCLUANT ENTRETOISES	1
ARTICLE 2	M6x1.00x50mm BOULONS	4

SCHÉMA DE MONTAGE



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NOTICE DE MONTAGE

Assurez-vous que le moteur soit froid avant de procéder au montage de la protection R&G.

- Assurez-vous que les entretoises filetées préinstallées dans le carter soient serrées à la main contre l'intérieur du couvercle du carter moteur ECC0390R (article 1).
- Retirez les quatre boulons du carter moteur entourés en rouge ci-dessus sur l'image de montage. Maintenez le couvercle sans serrer sur le carter pour aider à identifier les bons trous. NE RETIREZ PAS TOUS LES BOULONS DU CARTER.
- Présentez le couvercle R&G au moteur et installez-le soigneusement sur le carter moteur. Assurez-vous que les quatre trous des boulons R&G soient alignés avec les trous du carter moteur, puis poussez aussi loin que possible.
- Avec une clé Allen de 5 mm, serrez les boulons de manière égale afin qu'ils tirent le couvercle en place. NE SERREZ PAS COMPLÈTEMENT.

Note :

- Pour éviter de fausser le filetage, appliquez une pression vers l'avant sur la tête du boulon tout en tournant dans le sens inverse des aiguilles d'une montre, en écoutant et en sentant un clic, puis commencez à serrer le boulon.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/pi) pour serrer complètement chaque boulon.
- Si vous ressentez une résistance pendant l'étape de serrage, ne continuez pas, retirez le boulon et vérifiez que les filetages ne soient pas endommagés.
- Il est conseillé de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE : pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE LES UTILISEZ PAS CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DU COUVERCLE.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient serrés avant de rouler. R&G décline toute responsabilité si les procédures et les réglages de couple ci-dessus ne sont pas suivis**.**

ISSUE 1 – 13/09/2024 (DM)

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LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0391R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6x1.00x50mm CAP HEAD BOLTS	6

FITTING DIAGRAM



FITTING INSTRUCTIONS

Make sure the engine is cold before proceeding to fit the R&G engine case cover.

- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0391R** Engine Case Cover (**Item 1**).
- Remove the six engine case bolts arrow above in the fitting picture. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the four R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.

Please note:

- To avoid cross threading apply forwards pressure to the head of the bolt while rotating counter clockwise, listening and feeling for a click, then start tightening down the bolt.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- If any resistance is felt during the tightening stage, do not continue, remove the bolt and check for damage to threads.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- Check all components are secure and all bolts are tight before riding. ***R&G will accept no liability if the above procedures and torque settings are not followed.***

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LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0391R PROTECTION CARTER DE DISTRIBUTION INCLUANT ENTRETOISES	1
ARTICLE 2	M6x1.00x50mm BOULONS	4

SCHÉMA DE MONTAGE



NOTICE DE MONTAGE

Assurez-vous que le moteur soit froid avant de procéder au montage de la protection R&G.

- Assurez-vous que les entretoises filetées préinstallées dans le carter soient serrées à la main contre l'intérieur du couvercle du carter moteur ECC0391R (article 1).
- Retirez les sees boulons du carter moteur entourés en rouge ci-dessus sur l'image de montage. Maintenez le couvercle sans serrer sur le carter pour aider à identifier les bons trous. NE RETIREZ PAS TOUS LES BOULONS DU CARTER.
- Présentez le couvercle R&G au moteur et installez-le soigneusement sur le carter moteur. Assurez-vous que les quatre trous des boulons R&G soient alignés avec les trous du carter moteur, puis poussez aussi loin que possible.
-
- Avec une clé Allen de 5 mm, serrez les boulons de manière égale afin qu'ils tirent le couvercle en place. NE SERREZ PAS COMPLÈTEMENT.

Note :

- Pour éviter de fausser le filetage, appliquez une pression vers l'avant sur la tête du boulon tout en tournant dans le sens inverse des aiguilles d'une montre, en écoutant et en sentant un clic, puis commencez à serrer le boulon.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/pi) pour serrer complètement chaque boulon.
- Si vous ressentez une résistance pendant l'étape de serrage, ne continuez pas, retirez le boulon et vérifiez que les filetages ne soient pas endommagés.
- Il est conseillé de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE : pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE LES UTILISEZ PAS CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DU COUVERCLE.
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