ECC0347R

FITTING INSTRUCTIONS FOR ECC0347R LHS ENGINE CASE COVER



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DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

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Racing Technique Ltd T/A R&G
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com

ECC0347R

TOOLS REQUIRED	**GENERAL TORQUE SETTINGS**
• Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench.	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED (ECC0347R)	1
ITEM 2	M6x45mm LONG CAP HEAD BOLTS	3



ECC0347R

FITTING INSTRUCTIONS

- Please make sure the engine is cold and the fitted spacers are all fully tightened before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the three M6 engine case bolts in the positions circled in the fitting diagram above. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE ENGINE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go as shown in **picture 2**.
- Fit the bolts through the Engine Case Cover and into the engine case.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

See more R&G products for your Motorcycle in the links below:

https://www.rg-racing.com/browsebike/Honda/MSX125_(GROM_125)/2021/

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ECC0347R

NOTICE DE MONTAGE POUR ECC0347R
PROTECTION CARTER MOTEUR CÔTÉ GAUCHE



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OUTILS REQUIS	**VALEURS DE SERRAGE**
• Clés Allen. • Clé métrique. • Clé dynamométrique.	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	PROTECTION CARTER MOTEUR R&G AVEC ENTRETOISES MONTÉES (ECC0347R)	1
ARTICLE 2	M6x45mm BOULONS	3



ECC0347R

NOTICE DE MONTAGE

- Assurez-vous que le moteur soit froid et que les entretoises installées soient toutes bien serrées avant de procéder au montage du couvercle R&G.
- Pour installer le couvercle du carter moteur R&G, retirez les trois boulons M6 du carter moteur dans les positions encerclées sur le schéma de montage ci-dessus. Maintenez le couvercle sans serrer sur le carter pour aider à identifier les bons trous. NE PAS RETIRER TOUS LES BOULONS DU CARTER.
- Présentez le couvercle R&G au moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois boulons R&G soient alignés avec les trous du carter du moteur, puis poussez-les aussi loin que possible comme indiqué sur la photo 2.
- Insérez les boulons à travers le couvercle du carter du moteur et dans le carter du moteur.
- À l'aide d'une clé Allen de 5 mm, serrez les boulons de manière égale afin qu'ils mettent le couvercle en place. NE PAS SERRER COMPLÈTEMENT.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.
- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.

Voir plus de produits R&G pour votre moto via ce lien :
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FITTING INSTRUCTIONS FOR ECC0348R
RHS CLUTCH CASE COVER
HONDA MSX 125 GROM 2021-



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TOOLS REQUIRED	GENERAL TORQUE SETTINGS
• Set of allen keys to include 3mm, 4mm & 5mm • 8mm & 10mm spanner or socket	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

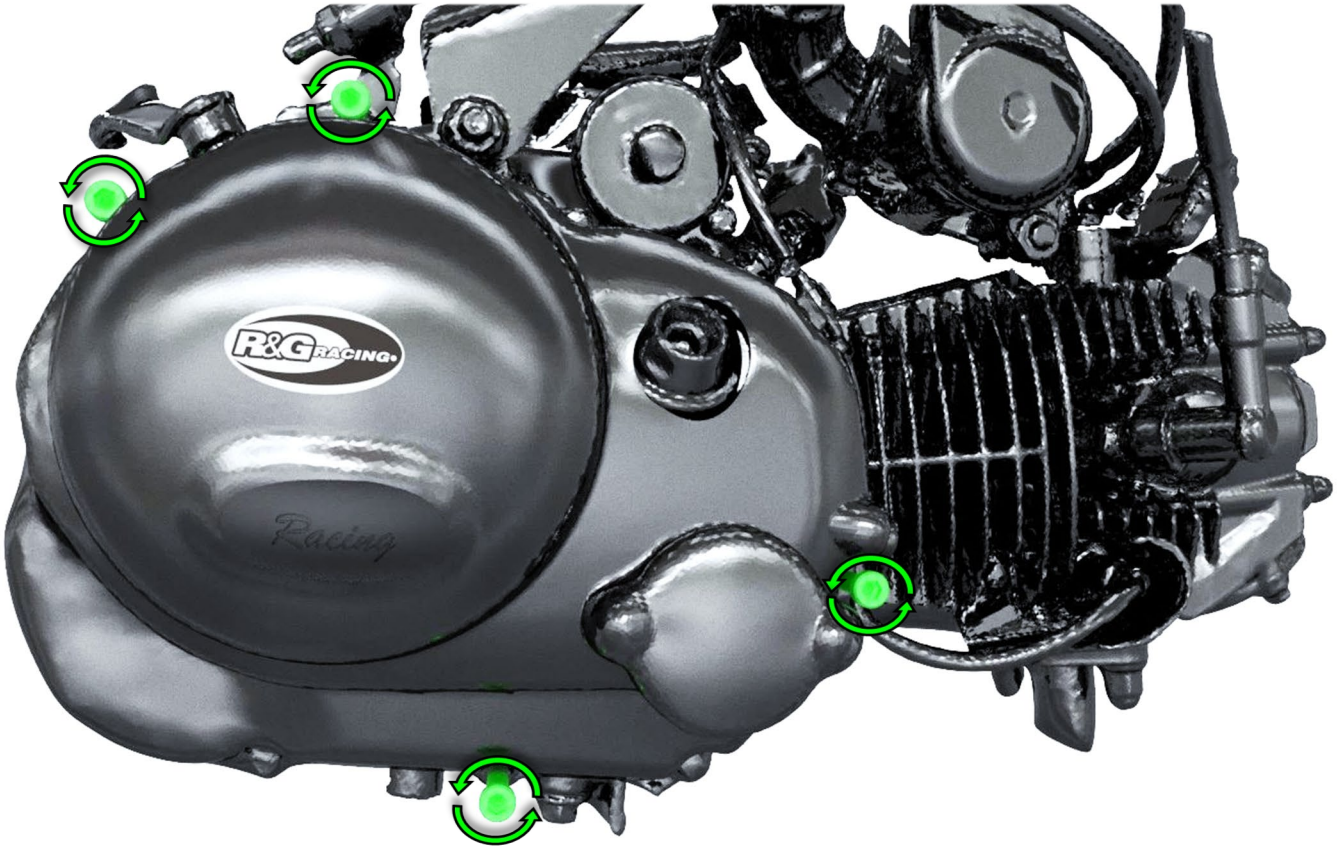
LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0348R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 45mm CAP HEAD BOLT	4

FITTING DIAGRAM 1



FITTING DIAGRAM 2



FITTING INSTRUCTIONS

Please make sure the engine is cold before fitting the R&G Engine Case Cover.

- To fit the R&G engine case cover remove the oil filler cap and 4 x M6 engine case bolts circled in the **Fitting Diagram 1** on Page 2, using an 8mm socket.
- Hold the Engine Case Cover loosely over the case to help identify the correct bolts to remove if necessary.

DO NOT REMOVE ALL OF THE ENGINE CASE BOLTS.

- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0348R** Engine Case Cover (**Item 1**).
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three bolt holes on the cover are lined up with the holes in the engine casing, and then push it on until it seats up against the engine case.
- Re-fit the oil filler cap.
- Fit the 4x supplied M6 cap head Bolts (**Item 2**) according to **Fitting Diagram 2** (Page 3) through the Engine Case Cover and into the engine casing.

Note:

To avoid cross-threading, apply lateral pressure to the bolt while turning counter-clockwise until a clicking noise is heard/felt, then thread in the bolt.

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- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.

Note: For the cleaning of this product, you should only use a soft polishing cloth and a mild general cleaning agent.
AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.

- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before running the engine or riding.

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PROTECTION CARTER MOTEUR CÔTÉ DROIT
HONDA MSX 125 GROM 2021-



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• Clé Allen 3mm, 4mm & 5mm • Clé à cliquet + douilles 8mm & 10mm	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

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ARTICLE 1	ECC0348R PROTECTION CARTER MOTEUR R&G AVEC ENTRETOISES	1
ARTICLE 2	M6 x 1.00 x 45mm BOULON	4

SCHÉMA DE MONTAGE 1

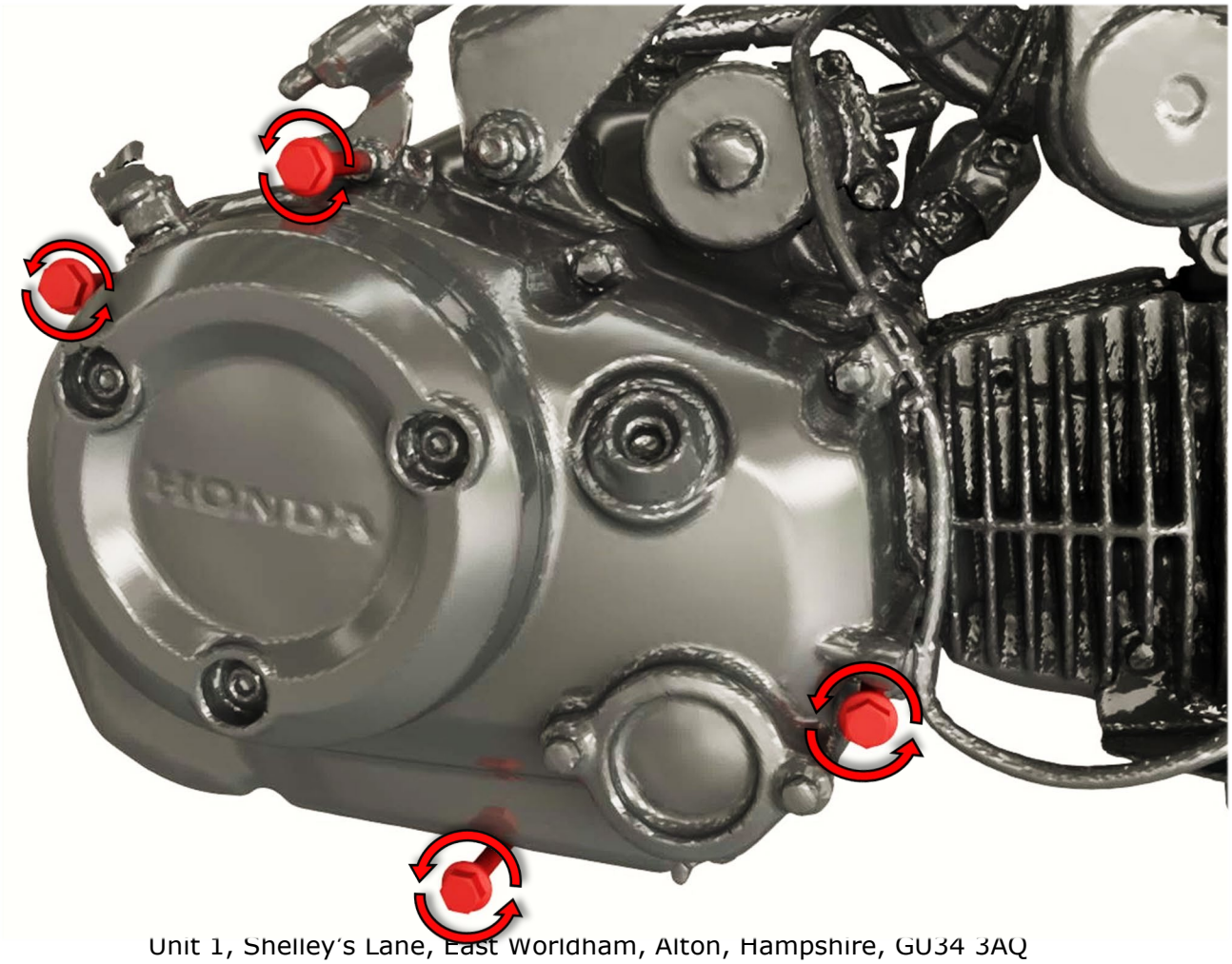
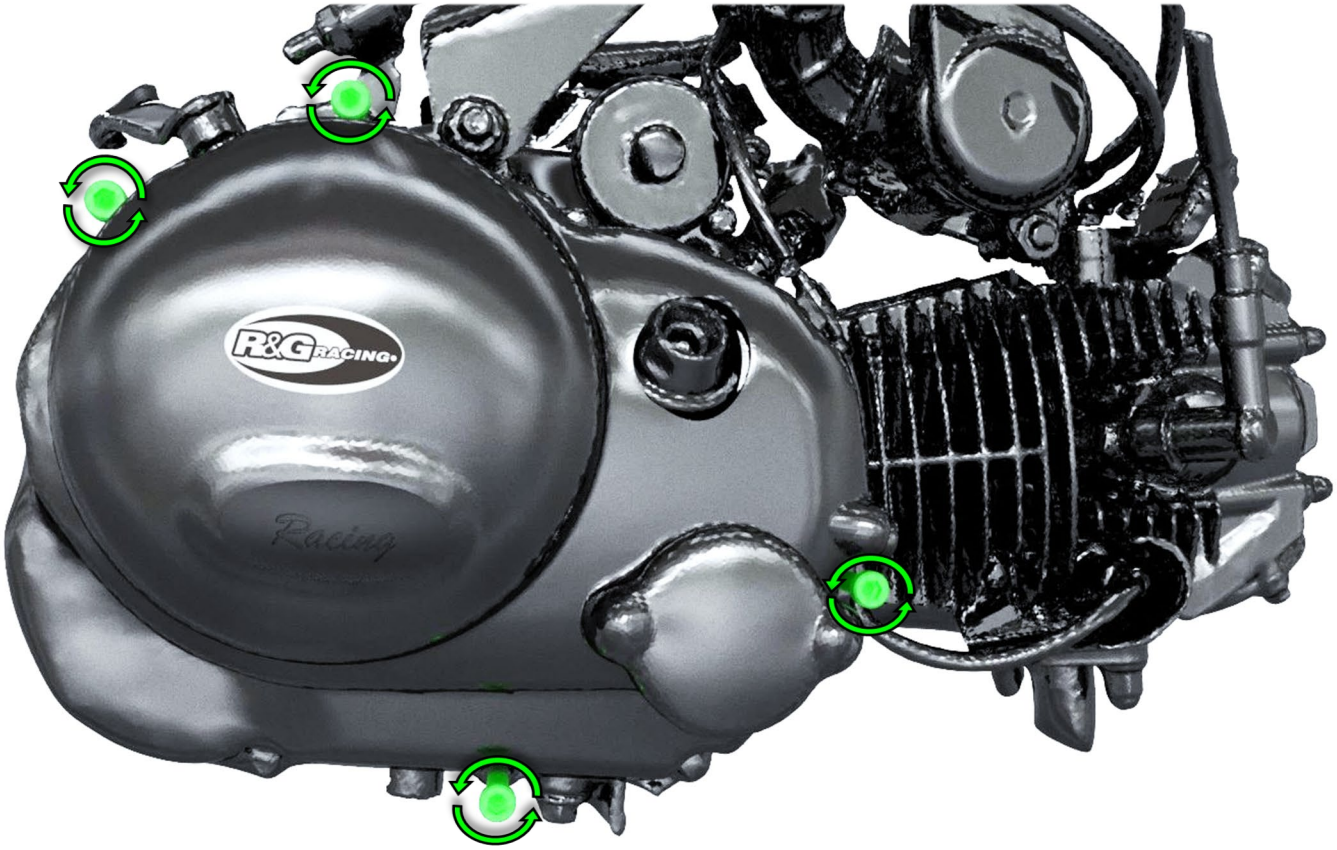


SCHÉMA DE MONTAGE 2



NOTICE DE MONTAGE

Veuillez-vous assurer que le moteur soit froid avant de procéder au montage de la protection carter moteur R&G.

- Pour installer la protection carter moteur R&G, retirez les boulons M6 du carter moteur entourés sur le schéma de montage 1 à la page 2, à l'aide d'une douille de 8mm.
- Tenez la protection carter moteur sans serrer sur le carter pour aider à identifier les bons boulons à retirer si nécessaire.

NE PAS ENLEVER TOUS LES BOULONS DU CARTER MOTEUR.

- Assurez-vous que les entretoises filetées préinstallées dans le carter soient serrées à la main contre l'intérieur du couvercle de carter moteur **ECC0348R** (**Article 1**).
- Présentez la protection R&G et placez-le soigneusement sur le carter. Assurez-vous que les trois trous de boulons du couvercle soient alignés avec les trous du carter du moteur, puis poussez-le jusqu'à ce qu'il repose contre le carter du moteur.
- Remonter le capuchon de remplissage d'huile.
- Montez les 4 boulons à tête cylindrique M6 fournis (article 2) conformément au schéma de montage **2** (Page 3) à travers le couvercle du carter du moteur et dans le carter du moteur.

Note:
Pour éviter de fausser le filetage, appliquez une pression latérale sur le boulon tout en tournant dans le sens inverse des aiguilles d'une montre jusqu'à entendre/ressentir un cliquetis, puis visser le boulon.

- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.

Note : Pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
ÉVITER LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS UTILISER CAR ILS POURRAIENT ALTRÉRER LA RÉSISTANCE DE LA PROTECTION.

- R&G n'acceptera aucune responsabilité si les procédures ci-dessus et le réglage du couple ne sont pas suivis.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient bien serrés avant de faire tourner le moteur ou de rouler.

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